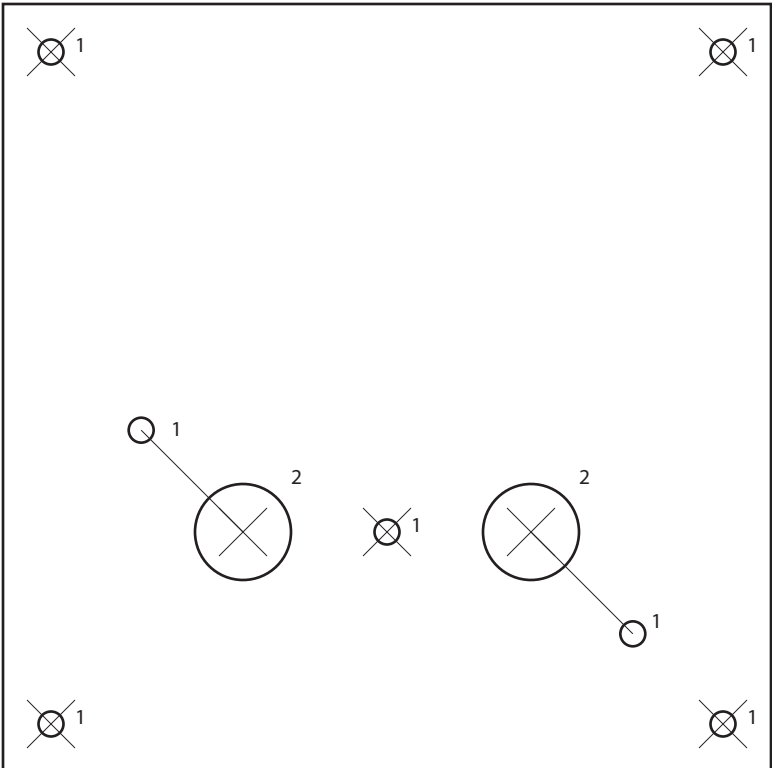


Bottom Plate:

1: Drill 1/8" and countersink

2: Drill .2" and Tap with 1/4 - 20 Threads



Top Plate:

1: Drill 1/8" and countersink

2: Drill 1/2"